

Lever Handle Fixing Instructions with male/female fixing screws.

Preparation: Prior to considering fixing this set of lever handles you should ensure that a suitable lock or latch with an 8mm follower is installed in the door. We recommend the installation of a sash lock or latch with bolt through holes for male/female screws for secure fitting to the door. (Fig. 1)

The door should be accurately drilled at 38mm centres using an 8mm drill bit. The centre hole for the spindle should be drilled with a 20mm wood bit, in preparation for the fitting of the lever handles.

Fitting: Pull off the outer rose cover from the lever handles and slide carefully off each lever ensuring that you do not damage the lever finish in the process (Fig. 2). Place rose covers carefully to one side in a safe place to avoid loss or damage.

Locate the spindle in one lever ensuring that the spindle groove (Fig. 3) is aligned with the grub screw hole in the lever shank. Check against the end of the door to make sure that the length of the spindle left will go through the door and locate in the opposite lever handle before lightening the grub screw. Once the spindle is suitably aligned, secure it in place with the grub screw provided, ensuring the grub screw cuts into the spindle. (Fig. 4)

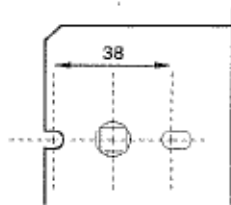


Fig. 1

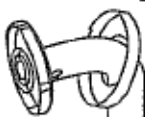


Fig. 2

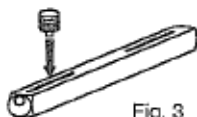


Fig. 3

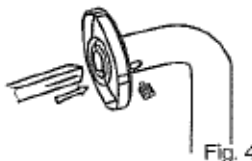


Fig. 4

Insert the spindle through lock/latch follower ensuring that the lever is the correct way up (grub screw facing downward) and the inner rose is flat against the face of the door. (Fig. 5)

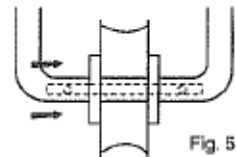


Fig. 5

Bolt through operation: Insert Male bolts through inner rose, lock and door so that they locate cleanly with female bolt from the other side. Tighten bolts ensuring that the threads do not cross. (Fig. 6)

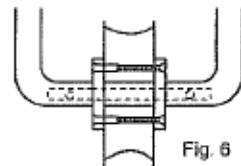


Fig. 6

Having secured both levers to the door tighten the remaining grub screw to the spindle. Test the operation of the lever, adjust if necessary. Ensure the handle is horizontal then insert woodscrews into inner roses to secure into position.

Male/Female fixing bolts must be used to ensure warranty will be valid.

URGENT ATTENTION

DORMA products are manufactured from Stainless Steel that needs to be cleaned with a mild soapy solution regularly. Failure to do this will cause 'rust' marks on the surface of the material for which DORMA will not be held responsible.

